

Product Specifications



1/4"-20 Drill & Tap Bit

Part Number DT1420NC

Category Number 6348

UPC 781002128854

Drill Tap Bits are single piece construction manufactured from High Speed M2 Steel and feature a 135 self-centering split point. They are used to drill, tap or deburr/countersink holes for clean finishes in up to 10 gauge metal.



Physical Characteristics

Type	Replacement Bit
Point Type	135° Split
Shank Type	Quick Change
Thread Type	UNC
Thread Per Inch	20
Thread Size	1/4"-20
Shank Size (in)	1/4"
Length (in)	2-1/4"
Material	M2 High Speed Steel
Finish	Polished
Construction	One-Piece
Number of Flutes	One

Performance Data

Intended Cutting Material	Aluminum, Brass, Copper, and Steel
RPM	300
Rockwell Hardness	63 - 65 HRC
Split Drill Point	135°
Applications	Drill, Tap, & Deburr in One Operation Up to 10 Gauge Metal

Packaging Details

Standard Qty	1
Master Qty	0
Price Per	1
Package Length	6.00
Package Width	3.00
Package Height	.50
Package Weight	.03
Net Weight	0.03

Certifications

IGCC	2408
RoHS Compliant	No