Product Specifications



6 Pc Drill & Tap Bit Kit

Part Number DRT6C Category Number 6348 UPC 781002128700

The DRT6C is an assortment of six different drill & tap bits that are manufactured from High Speed M2 Steel. They are used to create screw threads or countersunk holes for easy connections and smooth finishes. Their 135 self-centering split point allow them to drill, tap, and deburr in one operation and are designed for use in up to 10 gauge metal.



Physical Characteristics

Туре	Drill/Tap Kit
Point Type	135° Split
Shank Type	Quick Change
Thread Type	UNC & UNF
Thread Size	#6-32, #8-32, #10-24, #10-32, #12-24, 1/4"-20
Length (in)	2" & 2-1/4"
Material	M2 High Speed Steel
Finish	Polished
Construction	One-Piece
Number of Flutes	One
Number of Pieces	6

Packaging Details

Standard Qty	1
Master Qty	25
Price Per	1
Package Length	9.20
Package Width	4.60
Package Height	1.20
Package Weight	.30
Net Weight	0.3

Performance Data

Intended Cutting Material	Aluminum, Brass, Copper, and Steel
RPM	300
Rockwell Hardness	63 - 65 HRC
Split Drill Point	135°
Applications	Drill, Tap, & Deburr in One Operation Up to 10 Gauge Metal

Certifications

IGCC	2465
RoHS Compliant	No