

Dark Cutting Oil (Gallon)

Part Number CO4  
Category Number 6220  
UPC 781002275305

Dark Cutting Oil is designed for threading steel and cast iron, and is recommended when cutting ferrous alloys and materials. It is fortified with a chlorinated additive that works as a pressure agent to allow an increased tolerance of alloyed or hard-grained pipe. Note: Dark cutting oil contains active sulphur which will stain non-ferrous materials including copper, brass, stainless.



Physical Characteristics

Type	Dark Cutting Oil
Size	1 gal
Color	Black

Packaging Details

Container	Jug
Standard Qty	1
Master Qty	4
Price Per	1
Package Length	5.80
Package Width	5.40
Package Height	11.80
Package Weight	7.45

Performance Data

Applications	All Metal Cutting Operations - Lathe Work, Drilling, Tapping, Milling & Sawing
Flammability	Non-Flammable
Flash Point	392°F
Pour Point	-30°F
Voc	28.8 g/l
Plastic Safe	Yes
Specific Gravity	.9
For Use With	Steel, Cast Iron, All Metals, Ferrous Alloys
Special Features	Petroleum Mineral Oil, Chlorinated Additive, Extends Tool Life

Certifications

IGCC	1021
Meets/Exceeds	SCAQMD RULE 1144 & ASTM E-1868-10
SAE Grade	10 Weight Oil
RoHS Compliant	Yes